

# SERVICE MANUAL

DATSUN 280Z  
MODEL S30 SERIES



## SECTION BR

# BRAKE SYSTEM

BRAKE SYSTEM .....	BR- 2
FRONT DISC BRAKE .....	BR- 8
REAR BRAKE .....	BR-10
HAND BRAKE .....	BR-14
MASTER-VAC .....	BR-15
SERVICE DATA AND SPECIFICATIONS .....	BR-20
TROUBLE DIAGNOSES AND CORRECTIONS .....	BR-21
SPECIAL SERVICE TOOLS .....	BR-25

BR

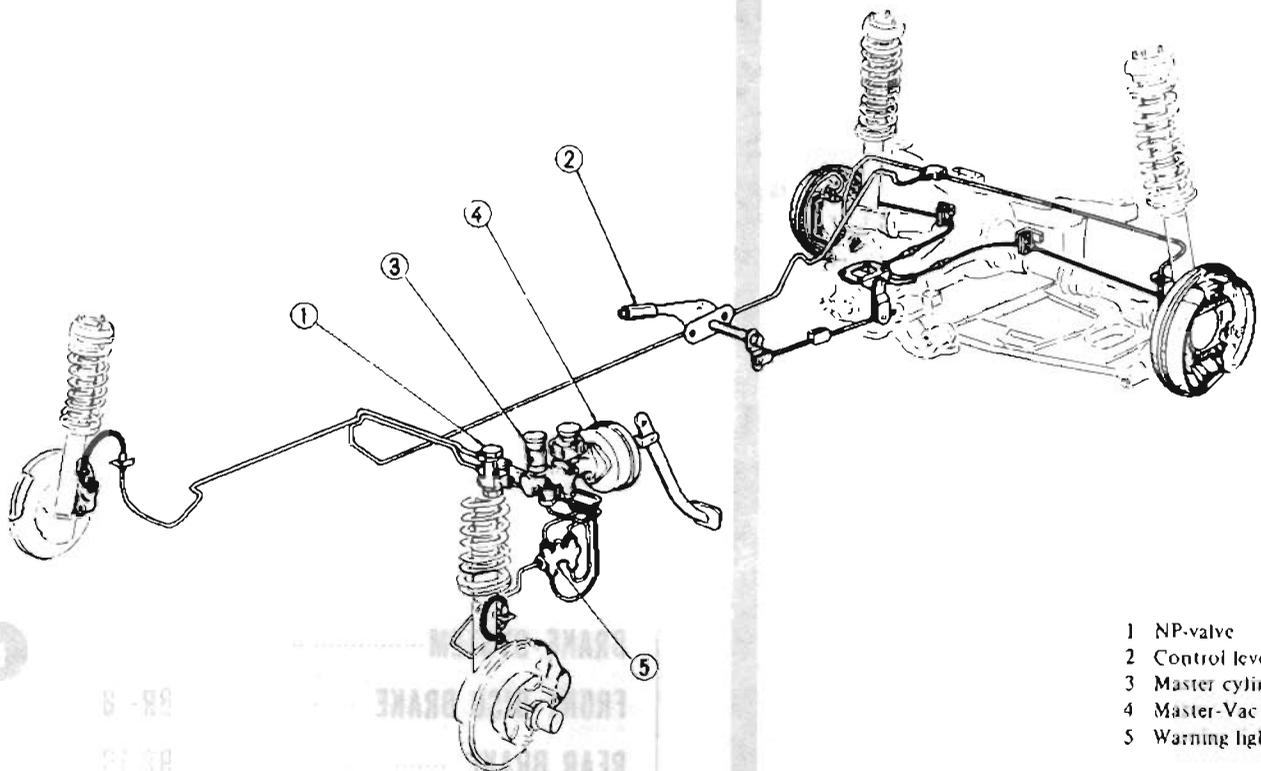
NISSAN

NISSAN MOTOR CO., LTD.  
TOKYO, JAPAN

# BRAKE SYSTEM

## CONTENTS

DESCRIPTION .....	BR-2	ASSEMBLY .....	BR-4
BRAKE PEDAL .....	BR-3	INSTALLATION .....	BR-4
REMOVAL .....	BR-3	BRAKE LINE .....	BR-5
INSPECTION .....	BR-3	INSPECTION .....	BR-5
INSTALLATION .....	BR-3	NP-VALVE .....	BR-6
ADJUSTMENT .....	BR-3	OPERATING TEST .....	BR-6
ADJUSTING BRAKE PEDAL .....	BR-3	REMOVAL AND INSTALLATION .....	BR-6
MASTER CYLINDER .....	BR-3	BRAKE LINE PRESSURE DIFFERENTIAL	
REMOVAL .....	BR-4	WARNING LIGHT SWITCH .....	BR-7
DISASSEMBLY .....	BR-4	BLEEDING HYDRAULIC SYSTEM .....	BR-7
INSPECTION .....	BR-4		



- 1 NP-valve
- 2 Control lever
- 3 Master cylinder
- 4 Master-Vac
- 5 Warning light switch

BR677

Fig BR-1 Brake system

## DESCRIPTION

The S30 series cars are equipped with disc brake for front, drum brake for rear, and a Master-Vac, to get great braking force.

The front disc brake is Girling-Sumitomo model S-16, and the pad is operated with two pistons.

The leading-trailing type rear drum

brake is equipped with auto-adjuster, and in order to get enough cooling effect, aluminum finned brake drums are used.

Moreover, the brake system is equipped with a NP-valve to prevent skid due to early rear wheel locking.

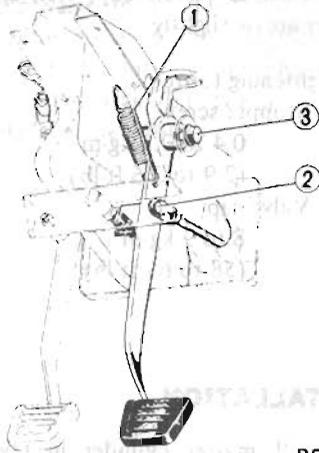
The hand brake is of a mechanical

type, which brakes rear wheels, and is operated by the control lever through linkage and wire.

The control lever is located in the seat side center, and is operated easily. The hand brake may also be used as an emergency brake.

## BRAKE PEDAL

The brake pedal is installed on the bracket which also supports the steering column, and the bracket is secured on the dash panel together with the master cylinder. The stop lamp switch is installed on the pedal bracket, and is operated by pedal arm.



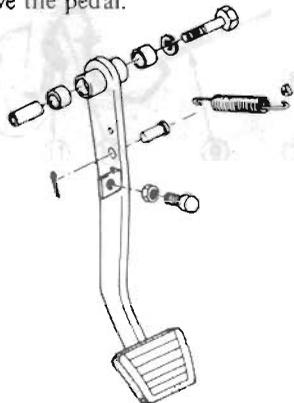
BR617

Fig. BR-2 Brake pedal mounting

### REMOVAL

(For parts item numbers, refer to Figure BR-2.)

1. Remove return spring ①.
2. Remove clevis pin ② from the push rod, and separate pedal from Master-Vac.
3. Remove fulcrum pin ③ and remove the pedal.



BR618

Fig. BR-3 Brake pedal components

### INSPECTION

Check brake pedal for the following items, and correct or replace if required.

1. Pedal bushing and sleeve for wear, deformation, and/or damage.

2. Pedal arm for twisting, bending, and/or cracking.

### INSTALLATION

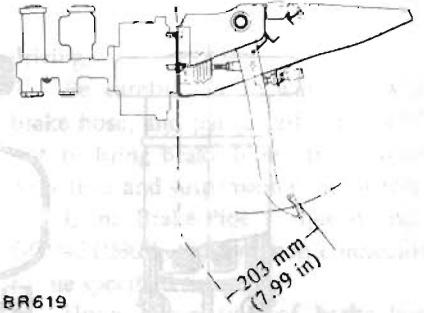
Install brake pedal in reverse sequence of removal, noting the following:

1. Be sure to fill pedal shaft sleeve unit and clevis pin unit with recommended multi-purpose grease sufficiently.
2. Be sure to tighten fulcrum pin under tightening torque of 3.5 to 4.0 kg-m (25 to 29 ft-lb).

### ADJUSTMENT

#### ADJUSTING BRAKE PEDAL

1. Loosen lock nut, turn the push rod clevis, and adjust push rod length properly so that height of pedal pad upper surface is 206 mm (8.11 in) with pedal stopper non-effected.
2. Next, turn back stopper, and depress pedal so that pedal pad height is reduced from 206 mm (8.11 in) to 203 mm (7.99 in). See Figure BR-4.



BR619

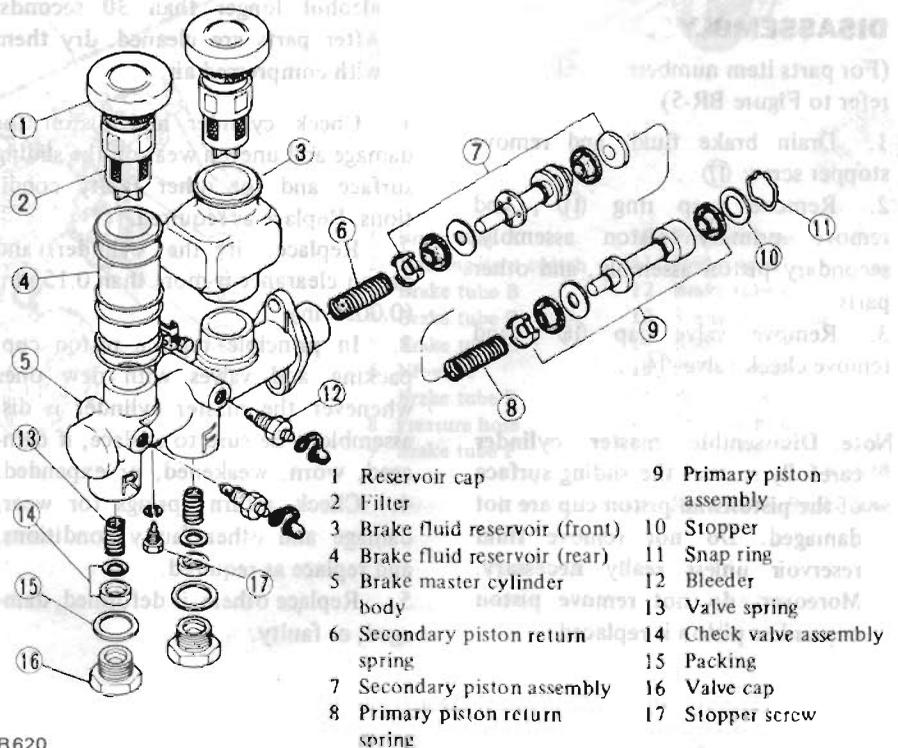
Fig. BR-4 Adjusting brake pedal

#### Notes:

1. Install stop lamp switch so that installation screw end surface is flush against bracket.
2. After the above processes, make sure that lamp is on when pedal is pushed down by 15 mm (0.59 in) at the place of the brake pedal pad and it is off when pedal is released. Repeat it for several times.

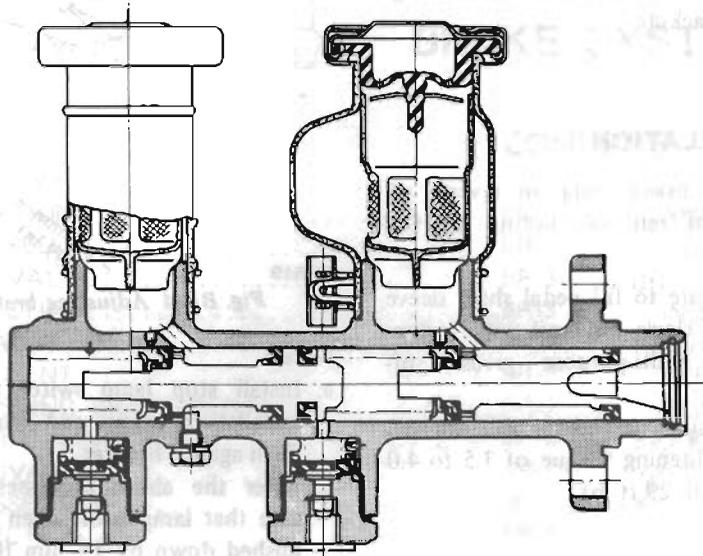
## MASTER CYLINDER

The brake system adopts a tandem type master cylinder. Even the front or rear hydraulic circuit falls into a faulty condition, sufficient braking force can be obtained by another. For the front wheels, the disc brake is used, and thus, a large capacity reservoir is used.



BR620

Fig. BR-5 Master cylinder



BR212

Fig. BR-6 Cross-sectional view of master cylinder

## ASSEMBLY

Assemble master cylinder in reverse sequence of disassembly, noting the following:

Apply brake fluid to component parts such as cylinder bore, piston, etc., and install carefully so as not to damage them. Moreover, for rubber parts such as piston cup, etc., apply rubber grease slightly.

Tightening torque:

- Stopper screw  
0.4 to 0.5 kg-m  
(2.9 to 3.6 ft-lb)
- Valve cap  
8 to 9 kg-m  
(58 to 65 ft-lb)

## REMOVAL

1. Disconnect brake tubes from master cylinder.
2. Remove master cylinder installation nuts, and remove master cylinder from Master-Vac.

## DISASSEMBLY

(For parts item numbers refer to Figure BR-5)

1. Drain brake fluid, and remove stopper screw (17).
2. Remove snap ring (11), and remove primary piston assembly, secondary piston assembly, and other parts.
3. Remove valve cap (16), and remove check valve (14).

**Note:** Disassemble master cylinder carefully so that the sliding surface of the piston and piston cup are not damaged. Do not remove fluid reservoir unless really necessary. Moreover, do not remove piston cup unless piston is replaced.

## INSPECTION

Thoroughly clean all disassembled parts, check for wear, damage, and other faulty conditions, and replace if necessary.

**Note:** Do not clean rubber parts with mineral oil since they are deteriorated. Use brake fluid or alcohol.

When alcohol is used, however, do not immerse rubber parts under alcohol longer than 30 seconds. After parts are cleaned, dry them with compressed air.

1. Check cylinder and piston for damage and uneven wear on the sliding surface and for other faulty conditions. Replace as required.
2. Replace, if the cylinder and piston clearance is more than 0.15 mm (0.0059 in).
3. In principle replace piston cup, packing and valves with new ones whenever the master cylinder is disassembled. Be sure to replace, if damaged, worn, weakened, or expanded.
4. Check return springs for wear, damage and other faulty conditions, and replace as required.
5. Replace others, if deformed, damaged, or faulty.

## INSTALLATION

Install master cylinder in reverse sequence of removal. After air bleeding, make sure that no brake fluid leaks from the circuit. For pedal height adjustment, refer to the paragraph of pedal adjustment.

Tightening torque:

- Brake tube  
1.5 to 1.8 kg-m  
(11 to 13 ft-lb)
- Master cylinder installation nut  
0.8 to 1.1 kg-m  
(5.8 to 8.0 ft-lb)

## BRAKE LINE

The brake lines branched from the tandem type master cylinder are extended to the front and rear wheels, forming independent hydraulic circuits. An indicator switch is equipped for warning faulty condition in brake line. In addition, the rear wheel side circuit is equipped with the proportioning valve in front of the 3-way connector so as to protect the rear wheels from locking during rapid braking. The brake line is a galvanized double-layer steel tube.

## INSPECTION

Check brake lines (tubes and hoses) for crack and/or damage, and replace, if faulty. When brake fluid leaks from joint, retighten or replace.

Pay attention to the following when installing brake lines.

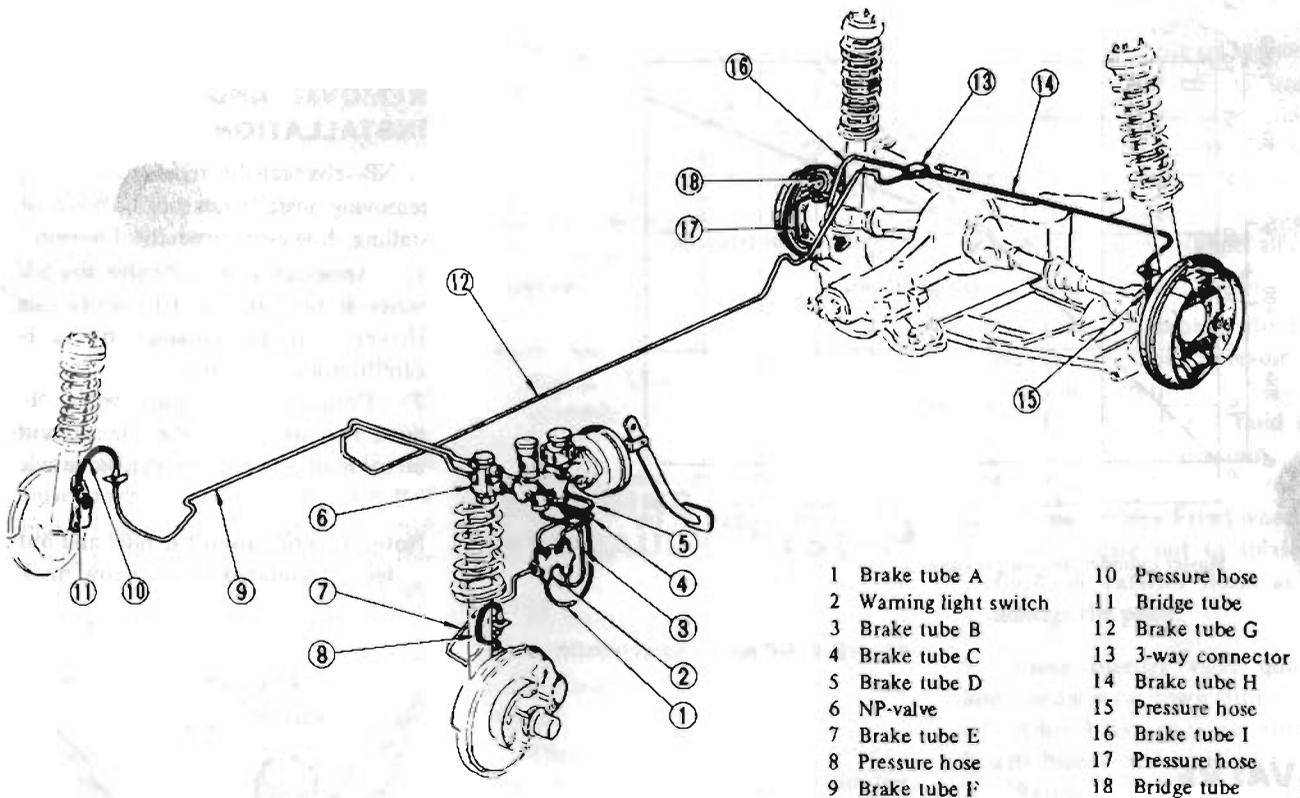
1. Provide a sufficient space between brake lines and other parts so that brake lines are not interfered with other parts due to vibration during

driving.

2. Be careful not to warp or twist brake hose, and particularly be careful not to bring brake hose into contact with tires and suspension components.

3. Using Brake Pipe Torque Wrench GG94310000, tighten each connector to the specified torque.

4. Upon completion of brake line installation, be sure to bleed the air.



BR678

Fig. BR-7 Brake line

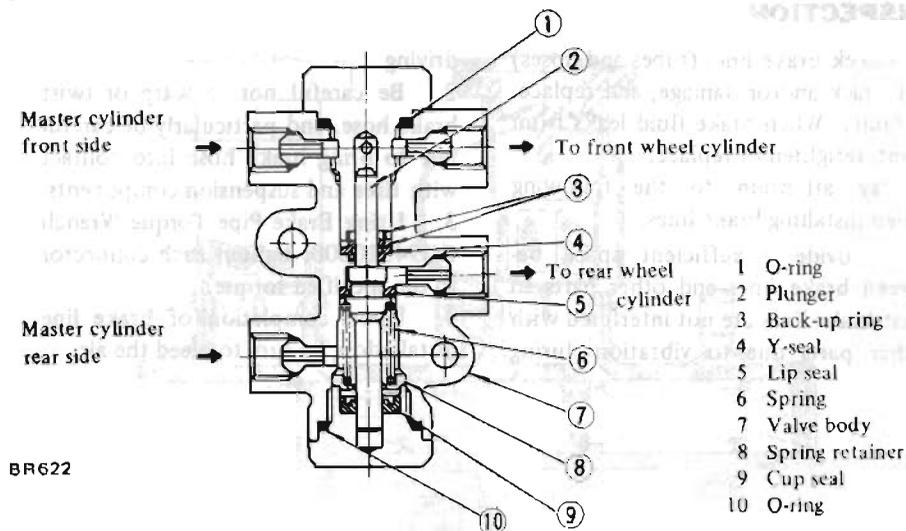


Fig. BR-8 Cross-sectional view of NP-valve

BR622

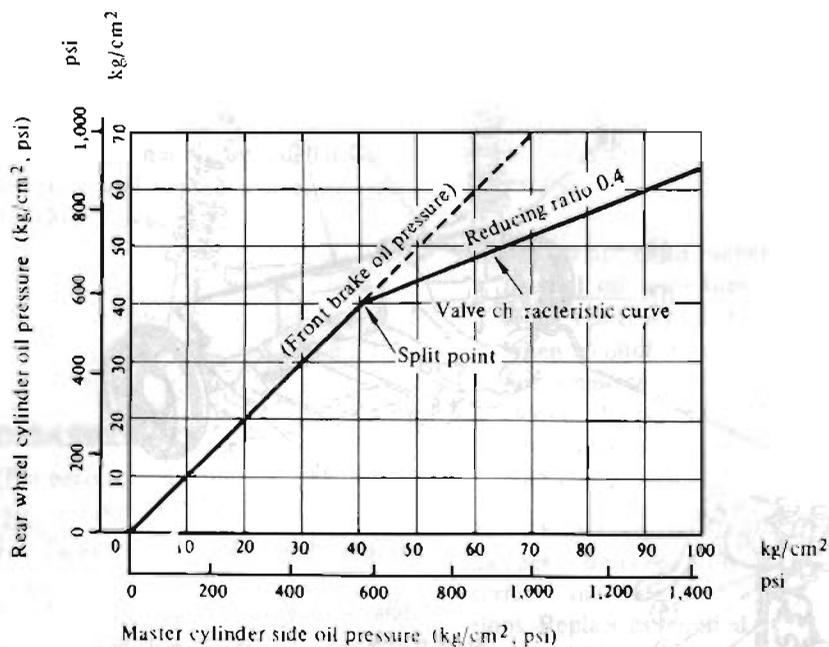
**OPERATING TEST**

Conduct the following periodic test at specified interval.

At the test, place the car on dry concrete road with only driver laden and apply a sudden brake at 50 km/h (31 MPH).

1. NP-valve functions normally when rear wheels lock simultaneously with front wheels lock ahead of rear wheels.
2. If the rear, instead of front, wheels have locked in advance, it may be attributable to malfunctioning of NP-valve. Replace NP-valve with a new one as an assembly.

Note: When this test is conducted, pay attention to other cars.



BR623

Fig. BR-9 NP-valve characteristic curves

**NP-VALVE**

This valve controls the pressure of the rear wheel cylinder to prevent the earlier locking of the rear wheel. The valve serves as a mere connector earlier locking of the rear wheel. The valve serves as a mere connector independ-

ently of the rear system.

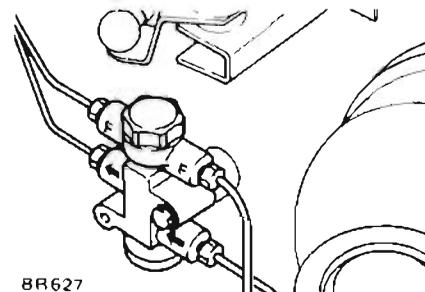
When the front brake is leaking, the split point becomes much higher. This causes the rear brake to behave as if it were without the NP-valve.

**REMOVAL AND INSTALLATION**

NP-valve can be removed easily by removing installation bolts. When installing, however, note the following:

1. Appearance of NP-valve for S30 series is the same as 610 series cars. However, the performance differs. Be careful not to mix up.
2. Connect brake lines with "F" mark toward front brake side and with arrow mark toward the rear brake side.

Note: Identification for inlet and outlet is facilitated by an arrow mark.



BR627

Fig. BR-10 Proportioning valve

## BRAKE LINE PRESSURE DIFFERENTIAL WARNING LIGHT SWITCH

The brake warning light is located in the speedometer on the instrument panel. This warning light will come on when the pressure differential between the front and rear brake lines is higher than  $5.0 \text{ kg/cm}^2$  (71 psi), or lower than  $15.75 \text{ kg/cm}^2$  (244 psi).

The warning light switch is located in the engine compartment and is hydraulically connected to both the front and rear brake systems.

If a pressure differential occurs between these two systems, the valve will shuttle toward the low pressure side.

The valve comes into contact with the switch terminal, completing the ground circuit for the warning light and causing the light to come on. After the warning light has lighted, the valve is held in this position. The light does not go out until the line pressure imbalance is corrected. The valve will automatically return to its original position in the following manner after the problem has been corrected.

1. If the front brake line pressure drops lower than the rear

As can be seen in Figure BR-11, since the pressures in the front and rear brake lines are equal and cross-sectional area  $D_2$  is larger than  $D_3$  the valve moves in the direction of the rear brake line, until sleeve B comes into contact with the stopper. At this point, the valve is properly brought into balance.

2. If the rear brake line pressure drops lower than the front

Sleeve A comes into contact with the valve stopper. Thus, the valve is held in position. Since the pressures in the front and rear brake lines are equal and cross-sectional area  $D_3$  is larger than  $D_1$ , the valve moves in the direction of the front brake line until it makes contact with sleeve B. At this point, the valve is properly brought into balance.

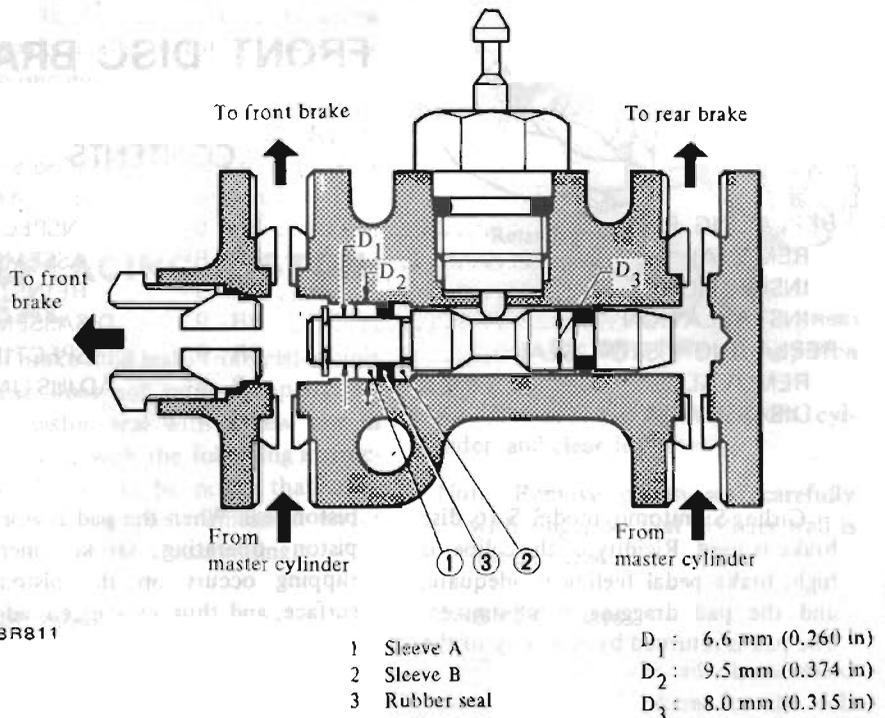


Fig. BR-11 Sectional view of brake line warning light switch

Whenever the brake warning light comes on, check to ensure that:

- (1) no leakage occurs at or around the front brake line, rear brake line or warning light switch; and
- (2) the warning light switch functions properly.

**Note:** Do not attempt to repair switch. Always replace it as an assembly.

## BLEEDING HYDRAULIC SYSTEM

Hydraulic brake system must be bled whenever any line has been disconnected or air has entered into system.

When pedal action has a "spongy" feel, it is an indication that air has entered the system.

Bleeding the hydraulic system is an essential part of regular brake service.

1. Clean all dirt around master cylinder reservoir, remove cap and top up reservoir with recommended brake fluid.
2. Thoroughly clean mud and dust from bleeder valve so that outlet hole is free from any foreign material.

Install a bleeder hose on bleeder valve.

Place the other end of hose in a container filled with brake fluid.

3. Depress brake pedal two or three times, then keep pedal fully depressed.
4. With brake pedal fully depressed, open bleeder valve to expel air.

**Notes:**

- a. Pay attention to brake fluid level in master cylinder reservoir during bleeding operation.
- b. Do not reuse brake fluid drained during bleeding operation.
- c. Bleed air as follows:  
Rear wheels → Front wheels
- d. Exercise care not to splash brake fluid on exterior finish as it will damage the paint.

5. Close bleeder valve quickly as brake pedal is on down stroke.
6. Allow brake pedal to return slowly with bleeder screw closed.
7. Repeat bleeding operations until no air bubbles show in hose.

**Notes:**

- a. Brake fluid containing air is white and has visible air bubbles.
- b. Brake fluid containing no air runs out of bleeder valve in a solid stream free of air bubbles.
8. Repeat above steps on the remaining brake lines to expel all air.

# FRONT DISC BRAKE

## CONTENTS

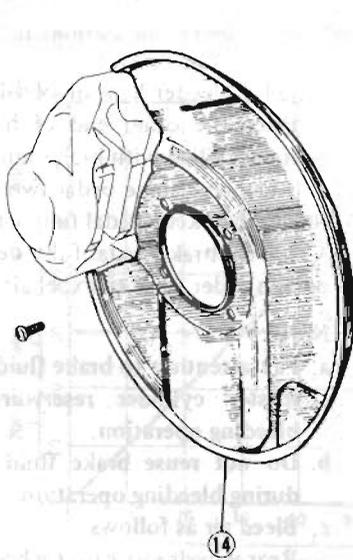
REPLACING PAD .....	BR- 8	INSPECTION .....	BR- 9
REMOVAL .....	BR- 8	ASSEMBLY .....	BR-10
INSPECTION .....	BR- 9	REINSTALLATION .....	BR-10
INSTALLATION .....	BR- 9	DISASSEMBLING CALIPERS .....	BR-10
REPLACING PISTON SEAL .....	BR- 9	INSPECTING ROTOR .....	BR-10
REMOVAL .....	BR- 9	ADJUSTING FRONT BRAKE .....	BR-10
DISASSEMBLY .....	BR- 9		

Girling-Sumitomo model S-16 disc brake is used. Rigidity of the caliper is high, brake pedal feeling is adequate, and the pad dragging is minimized. The pad is returned by elasticity of the

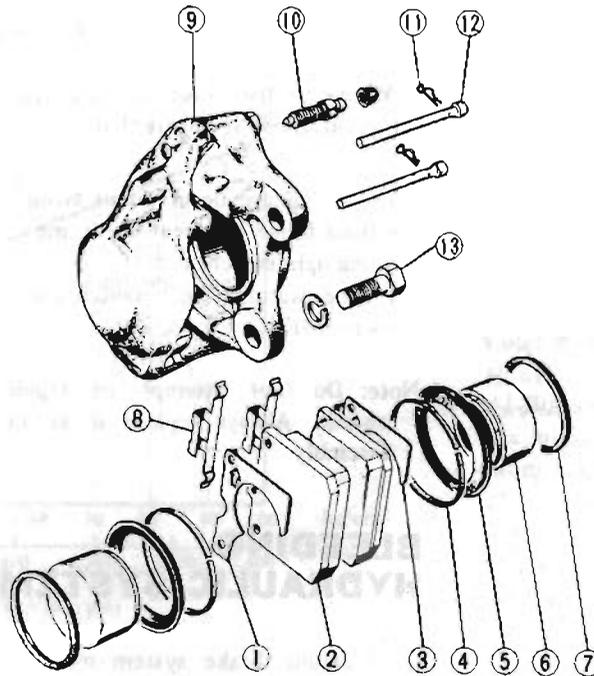
piston seal. When the pad is worn, the piston operating stroke increases, slipping occurs on the piston seal surface, and thus, clearance is adjusted

automatically. See Figure BR-13.

Moreover, in order to prevent brake squealing, a shim is inserted behind the pad.

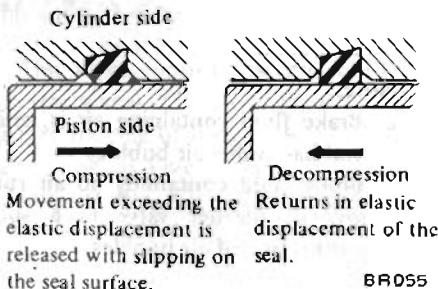


BR629



- 1 Anti-squeal shim R.H.
- 2 Pad
- 3 Anti-squeal shim L.H.
- 4 Retaining ring
- 5 Dust cover
- 6 Piston
- 7 Piston seal
- 8 Anti-squeal spring
- 9 Caliper assembly
- 10 Bleeder
- 11 Clip
- 12 Retaining pin
- 13 Caliper fixing bolt
- 14 Baffle plate

Fig. BR-12 Front disc brake



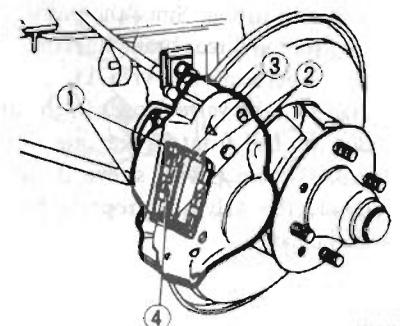
BR055

Fig. BR-13 Piston seal automatic adjusting operation

## REPLACING PAD

### REMOVAL

1. Jack up the front side of car, and remove wheel.
2. Remove clip ①, retaining pin ②, and anti-squeal spring ③, and remove pad ④ together with the shim as shown in Figure BR-14.



BR645

Fig. BR-14 Removing pad

# Brake System

## INSPECTION

1. Clean pad with carbon tetrachloride.
2. When oil and/or grease is heavily stuck on pad, or when deteriorated or deformed due to overheating, replace pad with a new one.
3. When thickness of the friction material is less than 2 mm (0.079 in), replace. Replace, when total pad thickness is less than 7.5 mm (0.295 in).

**Note:** Replace pads as a set. Replacement at only one position may cause uneven brake effect. Rotation of pads is recommended to be made periodically.

## INSTALLATION

1. Clean calipers and piston pad installing parts.

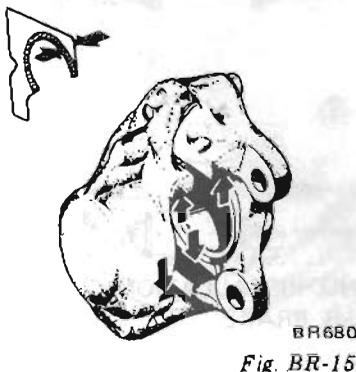
**Note:** Do not use mineral oil. Be careful not to apply oil on rotor.

2. Depress piston into cylinder so that new pad can be installed.

**Note:** Note that brake fluid may overflow from reservoir. Carry out operation by loosening breather to release brake fluid.

3. Apply pad grease to working portions of caliper and both sides of shim (portion marked with oblique line in figure). See Figure BR-15.

**Note:** Do not grease friction face of pad.



4. Install pad and anti-squeal shim, assemble anti-squeal spring and retaining pin, and secure them with clip.

**Note:** Install shim so that the arrow mark points to rotor forward rotating direction.

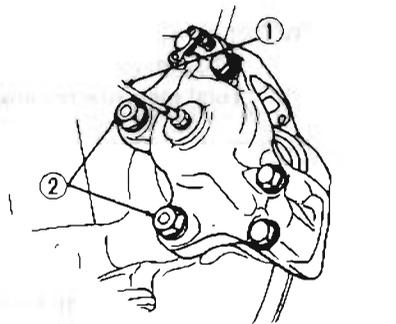
5. When pad is installed, depress brake pedal several times so as to settle down the pad in its position.

## REPLACING PISTON SEAL

If brake fluid leaks from piston unit or pad does not return properly, replace piston seal with a new one in accordance with the following instructions. It should be noted that components should be maintained under clean state while disassembling.

## REMOVAL

1. Remove pad.
2. Disconnect the brake line ① and caliper installation bolt ②, and remove caliper assembly from knuckle spindle. See Figure BR-16.



## DISASSEMBLY

1. Remove mud and dust from caliper assembly before disassembly.
2. Remove retaining ring ④ and dust cover ⑤ in that order. (Refer to Figure BR-12.)
3. Hold caliper with hand, apply compressed air from brake line joint, and remove pistons. See Figure BR-17.

### Notes:

- a. In feeding air, feed air a little at first. If only one piston move smoothly, hold smoother side piston with a piece of wood, and remove both pistons evenly.
- b. Take special care not to damage your finger during the operation.

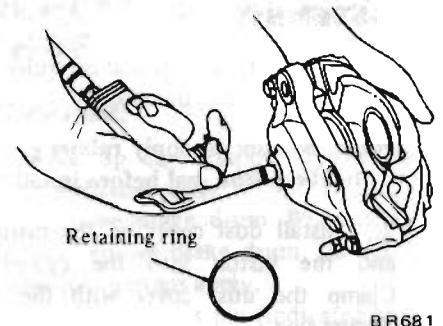


Fig. BR-17 Removing piston

4. Remove piston seal from cylinder, and clean inside.

**Note:** Remove piston seal carefully with finger so that cylinder wall is not damaged.

## INSPECTION

Thoroughly clean all disassembled parts, and check them for the following items.

**Note:** When cleaning rubber parts, use alcohol or brake fluid. If rubber parts are cleaned with mineral oil, they will be deteriorated.

### 1. Calipers

If cylinder wall is damaged or worn, replace. If cylinder wall is rusted or foreign matters are accumulated on cylinder wall, carefully polish with fine emery paper so that cylinder wall is not damaged. If rusted or roughened excessively, replace.

### 2. Pad

See paragraph covering replacement of pad.

### 3. Piston

Replace, if unevenly worn, damaged, and/or rusted.

**Note:** Piston sliding surface is plated.

Thus, although rusted or foreign matters are stuck on the sliding surface, do not use emery paper.

### 4. Seals

Primarily, replace both piston seals and dust covers whenever overhauling.

**Note:** The piston seal affects not only leaking but also piston return. For this reason, replace although damage is minor.

**ASSEMBLY**

1. Install the piston seal carefully so that the seal is not damaged.

**Note:** Be sure to apply rubber grease to the piston seal before installing.

2. Install dust cover on the piston, and the piston into the cylinder. Clamp the dust cover with the retaining ring.

**Note:** When inserting the piston, apply brake fluid to the piston sliding surface.

3. After assembly is completely accomplished on one cylinder, assemble another side in the same manner.

**REINSTALLATION**

Reinstallation is in reverse sequence of removal. After pad is installed completely, bleed hydraulic line.

Tightening torque:

Caliper installation bolt:  
7.3 to 9.9 kg-m  
(53 to 72 ft-lb)

**DISASSEMBLING CALIPERS**

Do not remove bridge bolt.

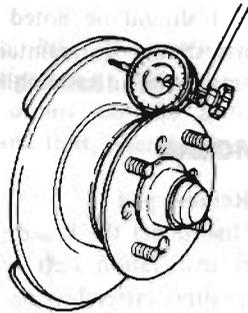
If brake fluid leaks from bridge seal, replace a new assembly: (Be sure to replace calipers as an assembly.)

**INSPECTING ROTOR**

Remove caliper assembly, check rotor for deflection and damage, and correct or replace as required.

**1. Runout**

With wheel bearing adjusted correctly, measure deflection at the center of rotor pad contact surface using dial gauge. See Figure BR-18.



BR350

Fig. BR-18 Measuring runout

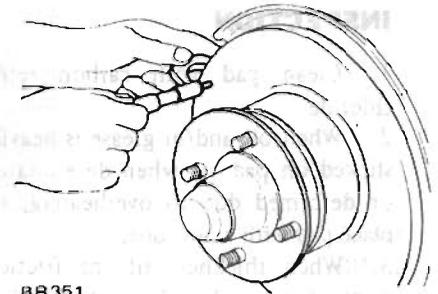
Runout limit:

0.10 mm (0.0039 in)

Total indicator reading

**2. Parallelism**

Measure thickness toward the entire periphery on the same circumference using a micrometer. See Figure BR-19.



BR351

Fig. BR-19 Measuring parallelism

Parallelism:

Less than 0.03 mm (0.0012 in)

**3. Thickness**

If the rotor thickness is out of limit, replace. When correcting thickness, be sure that the thickness after correction does not exceed the limit.

Standard thickness: 12.5 mm (0.492 in)

Wear limit: 10.5 mm (0.413 in)

**ADJUSTING FRONT BRAKE**

Ordinarily, adjustment is not required because clearance between pad and rotor is adjusted automatically by elasticity of piston seal.

**REAR BRAKE**

**CONTENTS**

REPLACING BRAKE SHOE	BR-11	REMOVAL	BR-12
REMOVAL	BR-11	INSPECTION	BR-13
INSTALLATION	BR-12	ASSEMBLY AND INSTALLATION	BR-13
DISASSEMBLY AND INSPECTION	BR-12	ADJUSTING REAR BRAKE	BR-13

## REPLACING BRAKE SHOE

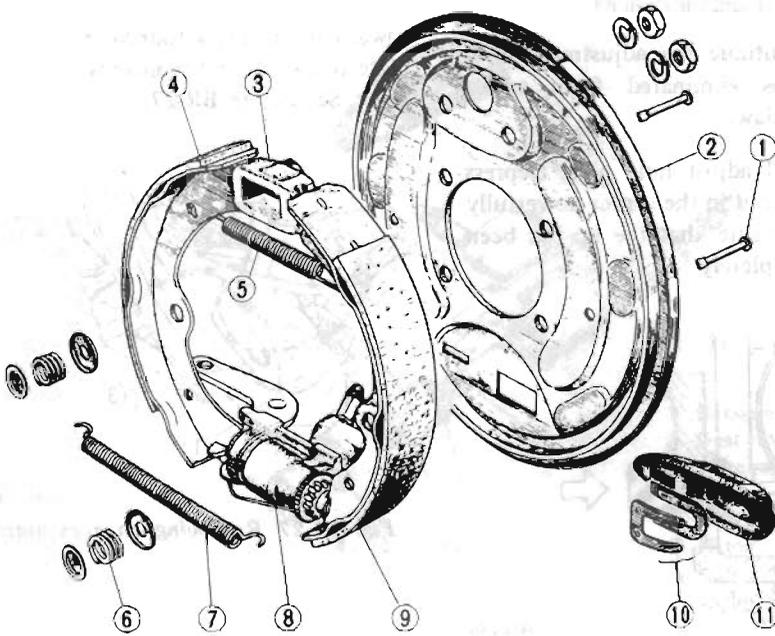
### REMOVAL

1. Jack up car, support it with a stand, and remove tire.

2. Remove brake drum. When it is hard to remove brake drum, the following instructions apply.

(1) Remove clevis pin (indicated by arrow mark) from wheel cylinder lever, and disconnect hand brake cable. See Figure BR-22.

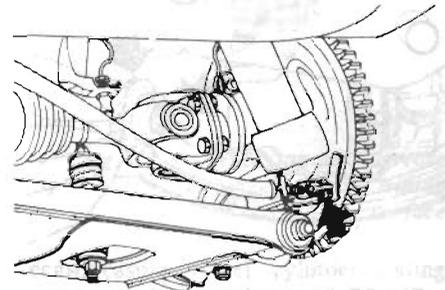
(2) Remove brake drum adjust hole plug, and remove adjust lever from adjust wheel with a screwdriver.



- |                       |                      |                      |
|-----------------------|----------------------|----------------------|
| 1 Anti-rattle pin     | 5 Return spring      | 9 Fore shoe assembly |
| 2 Brake disc          | 6 Anti-rattle spring | 10 Retaining shim    |
| 3 Anchor block        | 7 Return spring      | 11 Dust cover        |
| 4 After shoe assembly | 8 Wheel cylinder     |                      |

BR630

Fig. BR-20 Rear brake



RA286

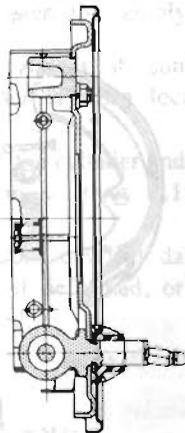
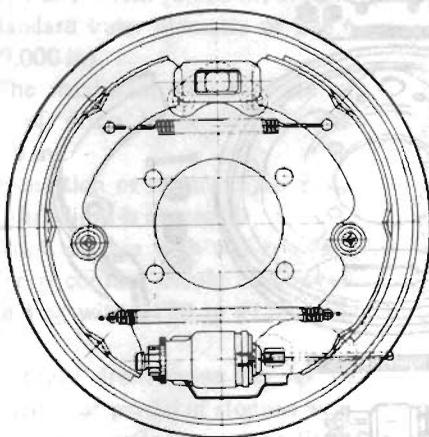
Fig. BR-22 Removing hand brake wire

The leading-trailing system rear brake adopts sliding system cylinder. When the hand brake is operated, the wheel cylinder lever turns the adjust

wheel, and thus, clearance between the brake shoe and brake drum is adjusted automatically.

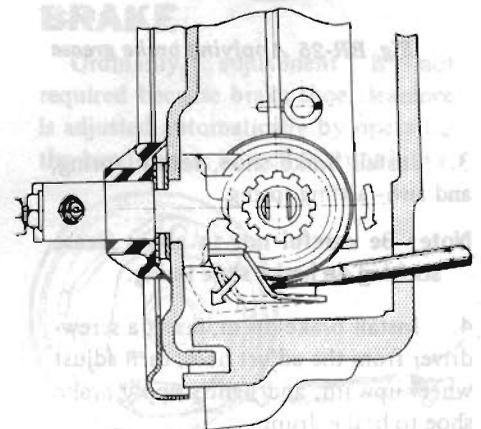
(3) Turn adjust wheel downward with a screwdriver, loosen brake shoe, and remove brake drum. See Figure BR-23.

3. Remove anti-rattling spring, and then remove both brake shoes together.



BR631

Fig. BR-21 Sectional view of rear brake



BR632

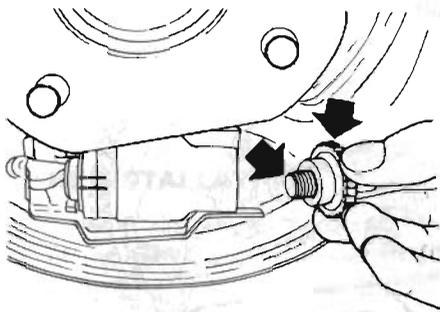
Fig. BR-23 Turning adjust wheel

## Brake System

### INSTALLATION

Before installing brake shoe, check wheel cylinder for operating and sliding condition, and disassemble and adjust if operation is faulty. For details, see the paragraph covering disassembly. When replacing brake shoe lining, be sure to match new brake shoe lining with the mark on brake shoe.

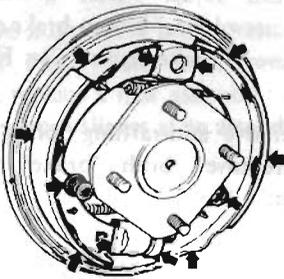
1. Apply brake grease to adjust wheel, and threaded portion and sliding portion (indicated by arrow marks) of the adjust screw sufficiently.



BR633

Fig. BR-24 Applying brake grease to adjust wheel

2. Apply brake grease to the brake disc, anchor block, and wheel cylinder sliding portions (indicated by arrow marks).



BR634

Fig. BR-25 Applying brake grease

3. Install brake shoe, return spring, and anti-rattling spring.

**Note:** Be careful not to allow grease sticking on brake shoe lining.

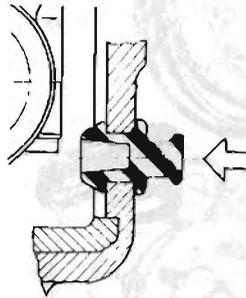
4. Install brake drum, insert a screwdriver from the adjust hole, turn adjust wheel upward, and lightly apply brake shoe to brake drum.

5. Reconnect hand brake cable to wheel cylinder lever, pull hand lever several times, and with the automatic

adjusting operation, adjust brake shoe and brake drum clearance.

**Note:** Continue the adjustment until click is eliminated from adjust wheel claw.

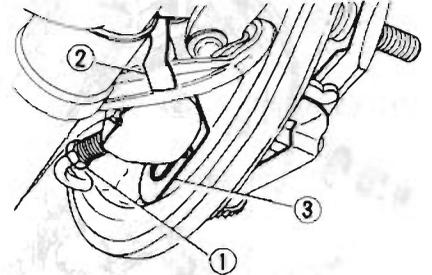
6. Install adjust hole plug. Depress the plug head in the center powerfully and make sure that the lip has been fitted completely.



BR635

Fig. BR-26 Installing adjust hole plug

2. Remove brake tube ① and dust cover ②, drive out lock plate ③ toward the front, withdraw the adjust plate rearward, and remove wheel cylinder. See Figure BR-27.



BR636

Fig. BR-27 Removing wheel cylinder

### DISASSEMBLY AND INSPECTION

#### REMOVAL

1. Jack up car, and remove wheels, brake drum and brake shoe.

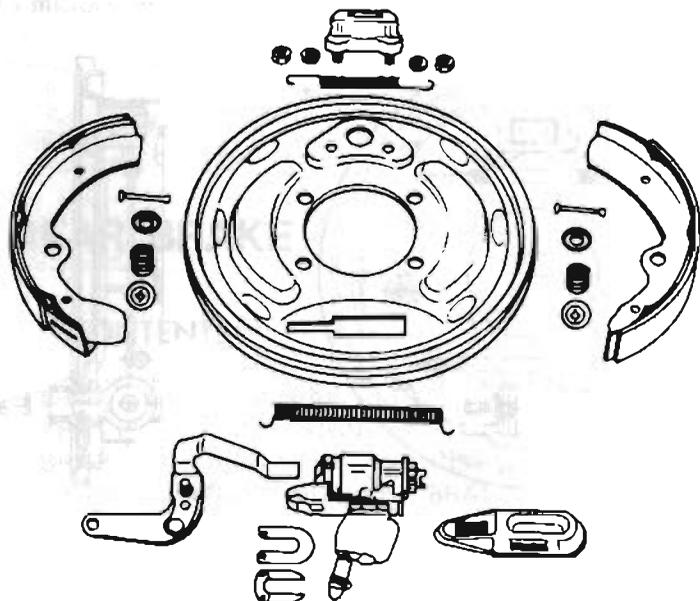
**Note:** For details, refer to the paragraph covering brake shoe replacement.

3. Remove anchor block installation nuts from reverse side of brake disc, and remove anchor block.

4. When removing brake disc, withdraw axle shaft, and remove attaching bolts. (Refer to Section "RA".)

5. Disassemble wheel cylinder (Refer to Figure BR-29.)

Remove retainer and dust cover. Withdraw piston, and remove adjust wheel and adjust screw.



BR637

Fig. BR-28 Rear brake component parts

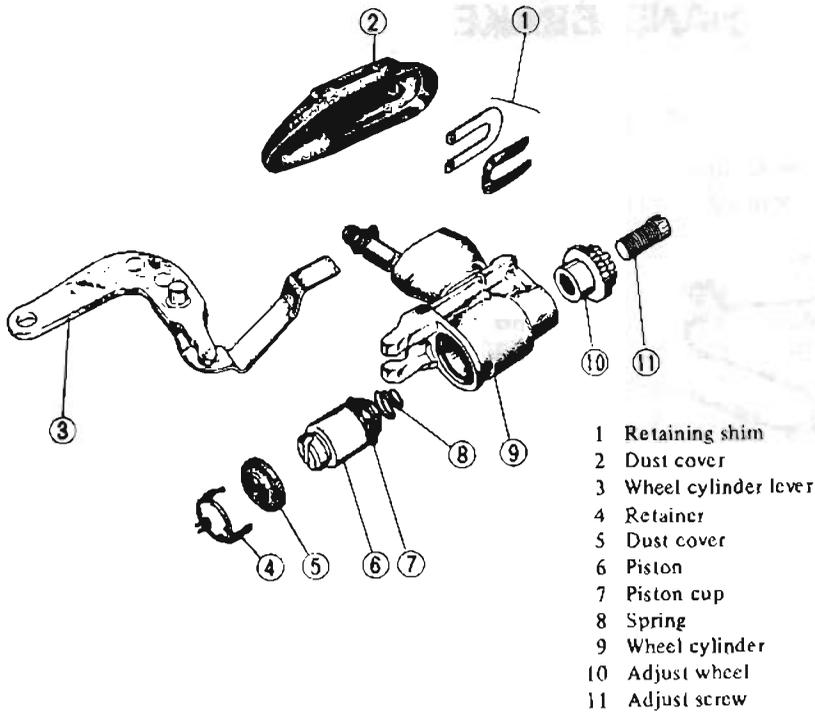


Fig. BR-29 Wheel cylinder component parts

BR638

## INSPECTION

### Brake drum

1. Check brake drum for cracks, uneven wear or deflection, and replace as required.
2. Replace any brake drum whose diameter is 1.4 mm (0.055 in) beyond the standard inner diameter of 228.6 mm (9.000 in).
3. The maximum allowable out of round of drum inside is 0.05 mm (0.0020 in).  
Recondition or replace brake drum if specified limit is exceeded.
4. Drum surface with which linings come into contact should be finished by grinding with #120 to #150 sandpaper.
5. If brake drum shows any sign of score marks or partial or stopped wear on its contact surface, machine finish it with a drum racer.

**Note:** After brake drum has been completely reconditioned or replaced, check drum and shoe for proper contact pattern.

### Wheel cylinder

1. Replace any cylinder or piston which is scratched, scored or worn on its sliding contact surface.
2. Replace piston cup.

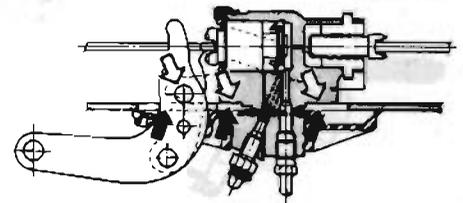
**Note:** It is difficult to detect damage or wear in a cup; thus, always replace it at each disassembly.

3. Replace cylinder if contacting face of cylinder is worn locally or stepped.
4. Replace if the cylinder and piston clearance is more than 0.15 mm (0.0059 in).
5. Replace dust cover if damaged, retainer spring if deformed, or piston spring if fatigued.

## ASSEMBLY AND INSTALLATION

The rear brake is assembled and installed in reverse sequence of disassembly and removal. However, note the following:

1. When assembling wheel cylinder, be sure to apply rubber grease to piston cup and other rubber parts slightly.
2. When installing wheel cylinder to brake disc, apply brake grease to cylinder, disc, and adjust plate sliding surfaces and to wheel cylinder lever fulcrum portion sufficiently so that wheel cylinder slides smoothly. See Figure BR-30.



BR682

Fig. BR-30 Applying brake grease to wheel cylinder sliding surface

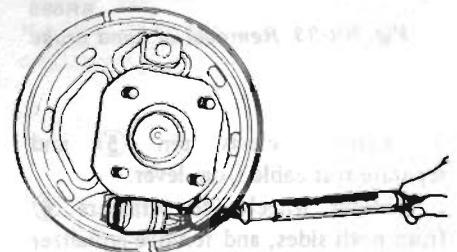
3. Measure wheel cylinder sliding resistance without installing brake tube as shown in Figure BR-31, and make sure that sliding resistance is in range from 2 to 7 kg (4.41 to 15.43 lb).

**Note:** When sliding is improper, brake shoe does not return smoothly or automatic adjuster does not operate correctly.

4. Tighten anchor block installation nut under 1.4 to 1.8 kg-m (10 to 13 ft-lb) tightening torque.

## ADJUSTING REAR BRAKE

Ordinarily, adjustment is not required because brake shoe clearance is adjusted automatically by operating the hand brake, as well as front brake.



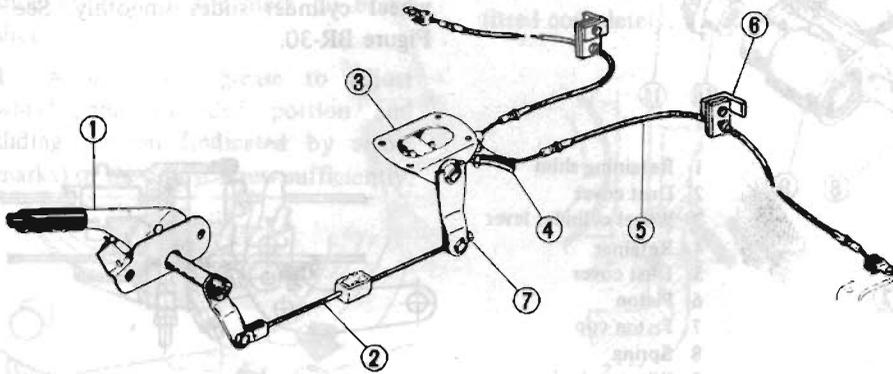
BR357

Fig. BR-31 Measuring sliding resistance

## HAND BRAKE

The hand brake linkage is in floor tunnel. Hence, removal and other

operations must be done after removing propeller shaft.



BR683

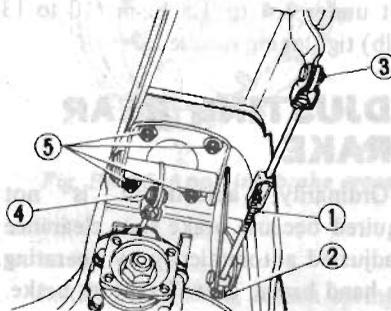
- |                 |                 |
|-----------------|-----------------|
| 1 Control lever | 5 Rear cable    |
| 2 Front rod     | 6 Wire hanger   |
| 3 Center lever  | 7 Adjusting rod |
| 4 Equalizer     |                 |

Fig. BR-32 Hand brake linkage

BR639

### REMOVAL

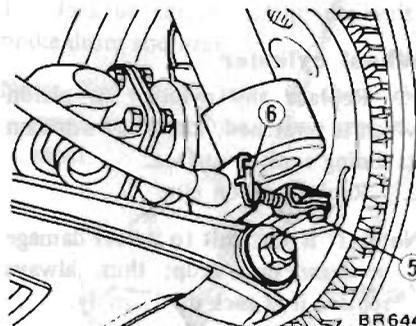
1. Remove lock nut (1) and adjusting rod (2) from the rear end, clevis pin (3) from the front end, and remove front rod. See Figure BR-33.
2. Remove hanger spring and clevis pin (4). See Figure BR-33.



BR696

Fig. BR-33 Removal of hand brake

3. Remove clevis pin (5) and separate rear cable from lever.
4. Remove wheel side retainers (6) from both sides, and remove equalizer side retainer in the same manner. Rear cable can be removed. See Figure BR-34.



BR644

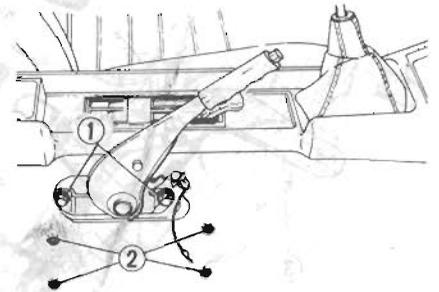
Fig. BR-34 Removing rear cable

4. Remove four bolts (5) (shown in the Figure BR-33), and remove center arm assembly from floor.

**Note:** Nuts are secured on floor panel by means of welding.

5. Remove front rod end and attaching bolt (1), and remove control lever toward passenger's compartment. See Figure BR-35.

**Note:** When removing control lever, first, remove right side seat. Boot is secured with four fasteners (2).



BR641

Fig. BR-35 Removing control lever

### INSPECTION

Check all parts for excessive wear and damage, and replace, if necessary.

### INSTALLATION

Install hand brake in reverse sequence of removal, noting the following.

1. Be sure to apply recommended multi-purpose grease to the pivot on control lever head and other sliding portions sufficiently.
2. Before adjusting hand brake, complete the adjustment of rear brakes. (Refer to page BR-11 "REPLACING BRAKE SHOE".)

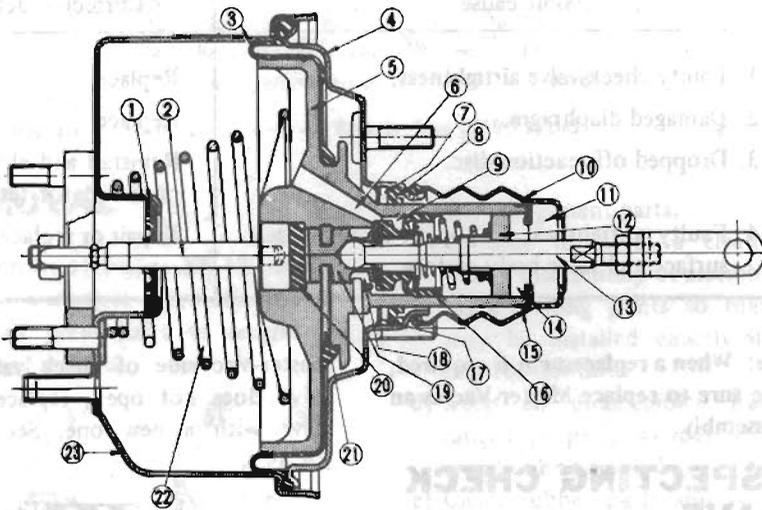
Reduce the linkage play with adjusting rod.

3. After adjusting hand brake, operate the control lever to stabilize cable.
4. Make sure that no adjacent parts interfere with cables. Do not apply undue stress to cables.

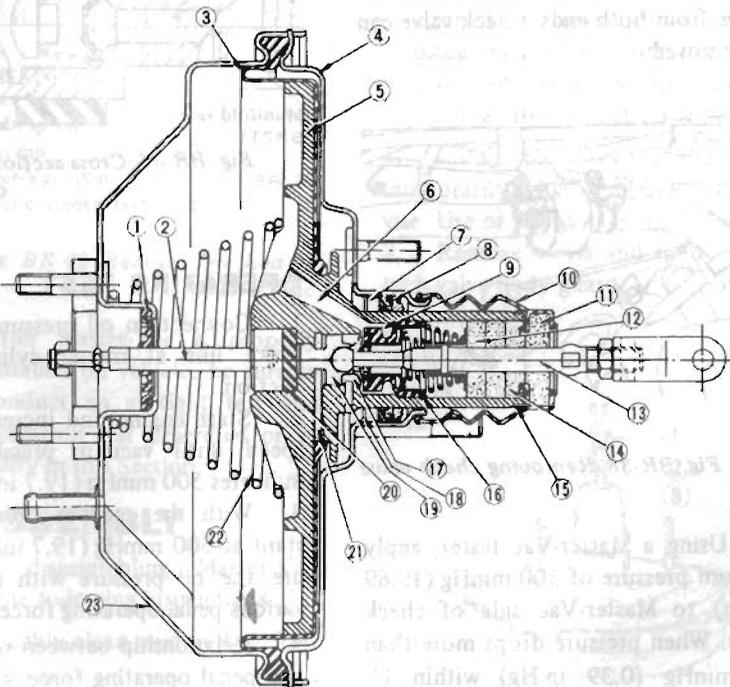
# MASTER-VAC

## CONTENTS

DESCRIPTION .....	BR-16	FRONT SHELL-SEAL ASSEMBLY .....	BR-18
INSPECTING VACUUM PRESSURE .....	BR-16	INSPECTION .....	BR-18
INSPECTING CHECK VALVE .....	BR-16	ASSEMBLY AND ADJUSTMENT .....	BR-18
OPERATING TEST .....	BR-16	REAR SHELL-SEAL ASSEMBLY .....	BR-18
REMOVAL .....	BR-17	DIAPHRAGM PLATE ASSEMBLY .....	BR-19
DISASSEMBLY .....	BR-17	FRONT SHELL-SEAL ASSEMBLY .....	BR-19
REAR SHELL-SEAL ASSEMBLY .....	BR-17	FINAL ASSEMBLY .....	BR-19
DIAPHRAGM PLATE ASSEMBLY .....	BR-18	INSTALLATION .....	BR-19



M75 type Master-Vac



M90 type Master-Vac

- 1 Plate and seal assembly
- 2 Push rod
- 3 Diaphragm
- 4 Rear shell
- 5 Power piston (Valve body and diaphragm plate)
- 6 Vacuum route
- 7 Bearing
- 8 Seal
- 9 Vacuum valve
- 10 Valve body guard
- 11 Air silencer filter
- 12 Air silencer filter
- 13 Valve operating rod assembly
- 14 Silencer
- 15 Air silencer retainer
- 16 Poppet assembly
- 17 Air valve
- 18 Retainer
- 19 Valve plunger
- 20 Reaction disc
- 21 Valve plunger stop key
- 22 Diaphragm return spring
- 23 Front shell

BR684

Fig. BR-36 Cross-sectional view of Master-Vac

# Brake System

## DESCRIPTION

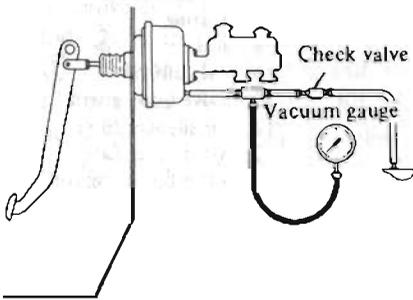
A Master-Vac which decreases the pedal operating force and effectively and certainly brakes all wheels is installed between the brake pedal and the master cylinder. As the brake pedal is depressed, fluid is forced under high pressure through the brake pipes to the wheel cylinders to retard or stop the car.

The tandem master cylinder is capable of producing high pressure even if the Master-Vac is faulty.

The S30 models are equipped with M75 type Master-Vac (7.5 inch diaphragm) and GS30 (2 + 2 seats) models with M90 type Master-Vac (9 inch diaphragm). The construction of both Master-Vacs is basically the same.

## INSPECTING VACUUM PRESSURE

1. Install a vacuum gauge between check valve and Master-Vac.
2. Increase engine speed, and stop the engine when the vacuum gauge indicates 500 mmHg (196.9 inHg). See Figure BR-37.



BR072

Fig. BR-37 Installing vacuum gauge

(1) When 15 seconds are elapsed after stopping the engine without braking and pressure drops more than 25 mmHg (0.98 inHg);

Possible cause	Corrective action
1. Faulty check valve airtightness.	Replace.
2. Faulty push rod seal airtightness.	Replace.
3. Faulty airtightness between valve body and seal.	Repair or replace.
4. Faulty valve plunger seat airtightness.	Repair or replace.
5. Damaged piping or faulty joint airtightness.	Repair or replace.

(2) When 15 seconds are elapsed after stopping the engine by applying

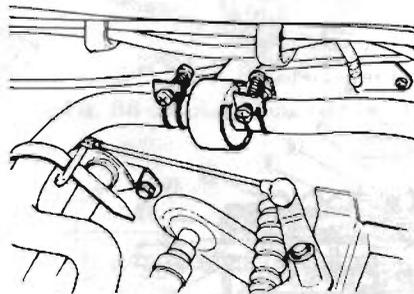
full braking force, and pressure drops more than 25 mmHg (0.98 inHg);

Possible cause	Corrective action
1. Faulty check valve airtightness.	Replace.
2. Damaged diaphragm.	Replace.
3. Dropped off reaction disc.	Reinstall and check the push rod for returning.
4. Faulty airtightness on poppet assembly seat surface and valve body surface.	Repair or replace.

Note: When a replacement is required, be sure to replace Master-Vac as an assembly.

## INSPECTING CHECK VALVE

1. Remove clip and disconnect the hoses from both ends. Check valve can be removed.



BR685

Fig. BR-38 Removing check valve

2. Using a Master-Vac tester, apply vacuum pressure of 500 mmHg (19.69 inHg) to Master-Vac side of check valve. When pressure drops more than 10 mmHg (0.39 inHg) within 15 seconds replace check valve with a new one.
3. When pressure is applied to

Master-Vac side of check valve and valve does not open, replace check valve with a new one. See Figure BR-39.

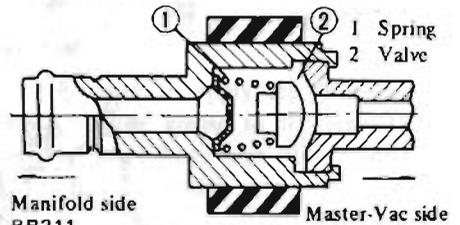


Fig. BR-39 Cross-sectional view of check valve

## OPERATING TEST

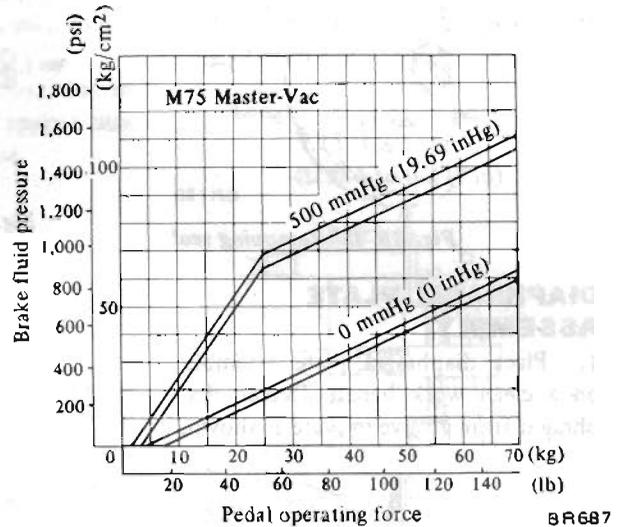
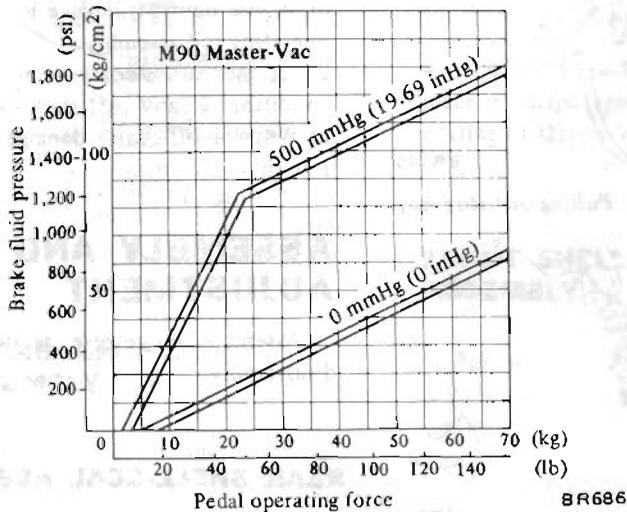
1. Connect an oil pressure gauge to brake line at master cylinder connection.
2. Start engine and increase engine speed until vacuum pressure gauge indicates 500 mmHg (19.7 inHg).
3. With the vacuum pressure constant at 500 mmHg (19.7 inHg), measure the oil pressure with respect to various pedal operating forces.
4. Relationship between oil pressure and pedal operating force is illustrated in Figure BR-40 or BR-41. If test results are not as specified in Figure BR-40 or BR-41, check Master-Vac as

# Brake System

described under "Inspection" before removal of this unit. Also check brake line for any evidence of fluid leakage.

Note: Determine whether source of problem is in Master-Vac or check valve.

Before coming to any final conclusion, always inspect check valve.



## REMOVAL

Referring to Figure BR-42, remove parts in numerical order enumerated. Install these parts in reverse sequence of removal.

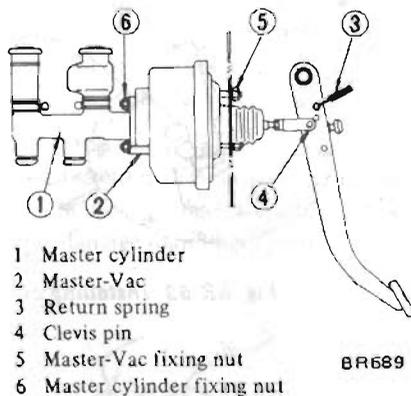


Fig. BR-42 Removal method of Master-Vac

Note: After Master-Vac is properly installed on vehicle, be sure to conduct an air-tight test and operation test described previously in this Section.

## DISASSEMBLY

When disassembling Master-Vac, observe the following instructions.

- Thoroughly clean mud or dust from Master-Vac.
- Extreme care should be taken not to allow dirt, dust, water or any other foreign matter getting into

any component-parts.

Be sure to select a clean place before disassembly or assembly.

- Mark mating joints so that they may be installed exactly in their original positions.
- Keep all disassembled parts arranged properly so that they may readily be assembled at any time.
- Clean rubber parts and synthetic-resin parts in alcohol.
- After all disassembled parts are cleaned in an approved solvent, place on a clean work bench. Use care not to allow dirt and dust coming into contact these parts.

- Install spacer on rear shell spacer temporarily. Place Master-Vac in a vise. Use of soft jaws is suggested.
- Remove clevis and lock nut. Detach valve body guard.

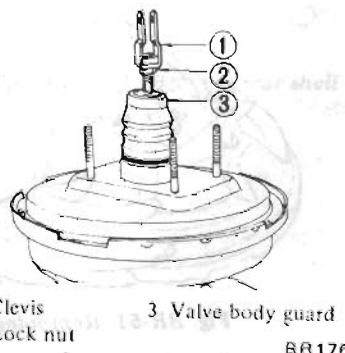


Fig. BR-43 Removing rear shell

- Identify front shell and rear shell clearly so that they may be re-assembled in their original positions from which they were withdrawn. (Bolts to be attached on dashboard are not same in pitch.)
- Using special tool "Master-Vac Wrench ST08080000", remove rear shell-seal assembly, and disassemble diaphragm plate assembly, front shell assembly, diaphragm spring and push rod assembly.

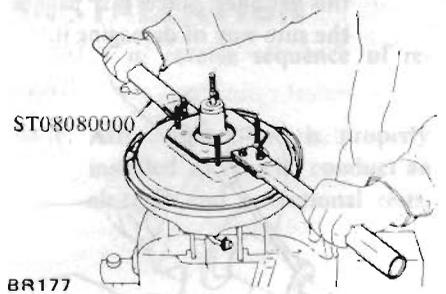
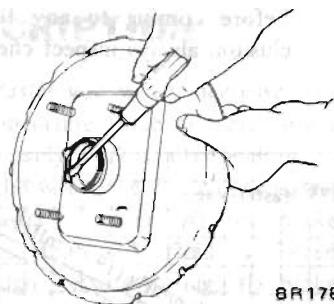


Fig. BR-44 Removing rear shell

## REAR SHELL-SEAL ASSEMBLY

Pry off seal assembly with use of a screwdriver as shown.

Note: Do not disassemble seal assembly unless absolutely necessary. Whenever this is to be removed, use care not to damage it.

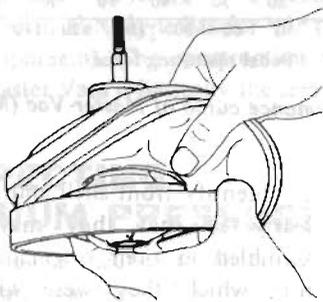


BR178

Fig. BR-45 Removing seal

## DIAPHRAGM PLATE ASSEMBLY

1. Place diaphragm plate assembly on a clean work bench. Detach diaphragm from groove in plate as shown.

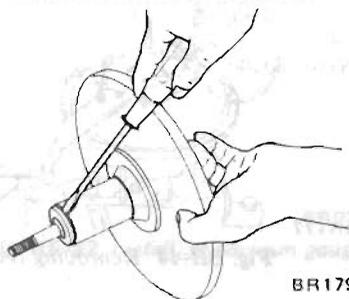


BR079

Fig. BR-46 Separating diaphragm

2. Using a screwdriver as shown, evenly pry air silencer retainer until it is detached from diaphragm plate assembly.

Note: Never use a hammer to remove this retainer, since this will be the sure way of damaging it.



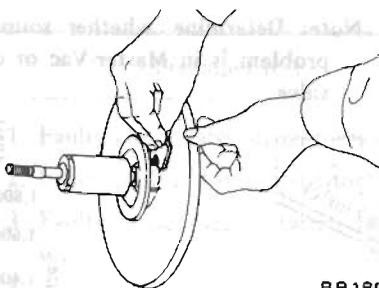
BR179

Fig. BR-47 Removing air silencer retainer

3. Pull out valve plunger stop key and withdraw silencer and plunger assembly.

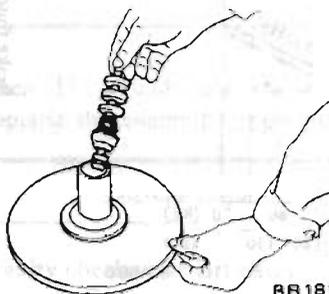
Note: To remove valve plunger stop key properly, proceed as follows:

With key hole facing down, lightly push valve operating rod simultaneously while applying vibration to it.



BR180

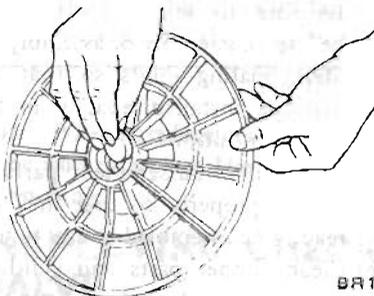
Fig. BR-48 Pulling out stop key



BR181

Fig. BR-49 Removing valve operating rod assembly

4. Withdraw reaction disc.



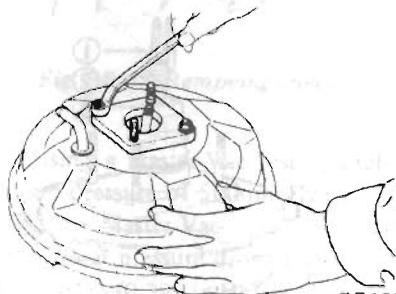
BR182

Fig. BR-50 Removing reaction disc

Note: Valve rod and plunger assembly cannot be disassembled, since they are calked.

## FRONT SHELL-SEAL ASSEMBLY

1. Detach spacer from front shell assembly.



BR183

Fig. BR-51 Removing spacer

2. Withdraw front seal assembly.

## INSPECTION

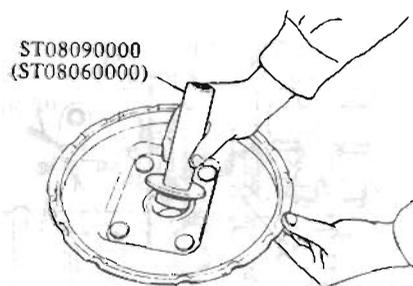
1. Check poppet assembly for condition. If it shows evidence of wear or otherwise damage, replace it and valve operating rod assembly.
2. Check other component-parts for condition. If any part shows evidence of wear or otherwise damage, replace it with a new one.

## ASSEMBLY AND ADJUSTMENT

Assemble in reverse sequence of disassembly.

## REAR SHELL-SEAL ASSEMBLY

1. Apply a coating of Master-Vac grease to sealing surface and lip of seal, and install that seal in rear shell with the use of special tool "Master-Vac Oil Seal Retainer Drift ST08090000" [190.5 mm (7.5 in) diameter diaphragm ST08060000].

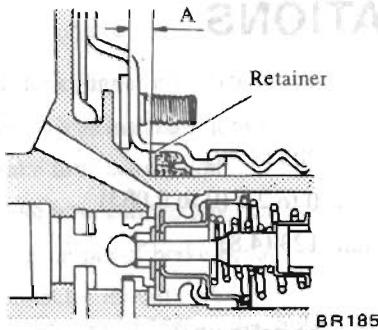


BR184

Fig. BR-52 Installing oil seal

Note: Referring to Figure BR-53, install seal in place by properly aligning pawl of special tool with seal hole. Adjustment is correct when specified length at "A" is obtained.

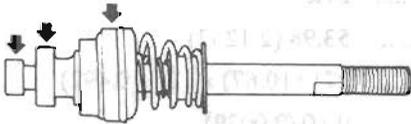
Diaphragm dia. mm (in)	Length "A" mm (in)
228.6 (9)	10.2 to 10.8 (0.402 to 0.425)
190.5 (7.5)	6.7 to 7.0 (0.264 to 0.276)



BR185  
Fig. BR-53 Length at "A"

## DIAPHRAGM PLATE ASSEMBLY

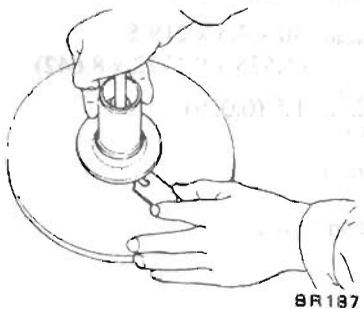
1. Apply a thin coating of grease to sliding contact portion on periphery of plunger assembly.



BR186  
Fig. BR-54 Requiring grease place

2. Install plunger assembly and silencer in diaphragm plate, and lightly push plunger stop key in place.

Note: Diaphragm plate is made of bakelite. Exercise care in installing plunger assembly not to damage diaphragm plate.



BR187  
Fig. BR-55 Inserting stop key

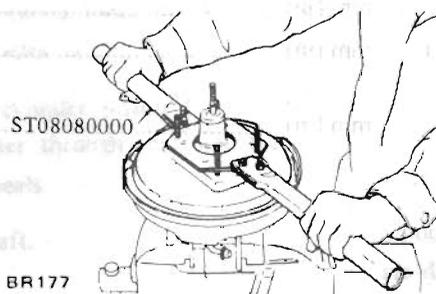
3. Before installing diaphragm into position, apply a thin coating of mica-power to it except outer diameter and seating portion with which shell comes into contact.
4. Before installing reaction disc in place on diaphragm plate, apply a thin coating of Master-Vac grease.

## FRONT SHELL-SEAL ASSEMBLY

Before installing front shell-seal assembly, apply a coating of Master-Vac grease to inner wall of seal and front shell with which seal comes into contact.

## FINAL ASSEMBLY

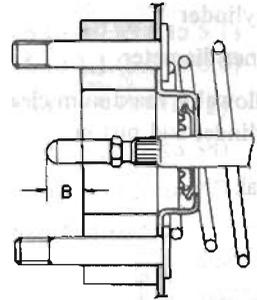
1. Apply a thin coating of Master-Vac grease to outer edges of diaphragm with which rear and front shells come into contact, before installing diaphragm in position.
2. Before installing push rod assembly in place, apply a coating of Master-Vac grease to sliding contact surface of diaphragm plate.
3. Align marks scribed in rear shell and front shell. Carefully turn special tool "Master-Vac Wrench ST08080000" clockwise until it reaches notch in shell retainer.



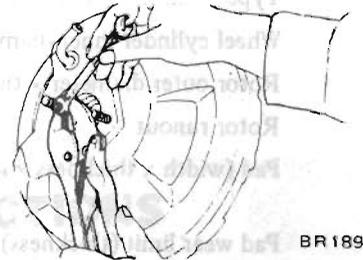
BR177  
Fig. BR-56 Tightening rear shell

4. After assembly, adjust length of push rod to less than specified value indicated in Figure BR-57. Length adjustment of push rod is made at the tip of push rod.

Length "B"  
9.75 to 10 mm  
(0.384 to 0.394 in)



BR688  
Fig. BR-57 Length at "B"



BR189  
Fig. BR-58 Adjusting push rod length

## INSTALLATION

Install in reverse sequence of removal.

Note: After Master-Vac is properly installed in vehicle, conduct an air-tight and operational tests.

## SERVICE DATA AND SPECIFICATIONS

### Brake pedal

Pedal free height	mm (in)	203 (7.99)
Free play at pedal pad	mm (in)	0 to 2.1 (0 to 0.083)
Full stroke of pedal pad	mm (in)	123 (4.8)

### Master cylinder

Inner diameter	mm (in)	22.22 (0.8748)
Allowable maximum clearance between cylinder and piston	mm (in)	0.15 (0.0059)

### Hand brake

Type	Mechanical, operating on rear wheels
Normal notch	6 to 8

### Front service brake

Type	Disc	
Wheel cylinder inner diameter	mm (in)	53.98 (2.1252)
Rotor outer diameter x thickness	mm (in)	271 (10.67) x 12.5 (0.492)
Rotor runout	mm (in)	0.10 (0.0039)
Pad (width x thickness x length)	mm (in)	51.6 x 9.7 x 77.8 (2.031 x 0.382 x 3.064)
Pad wear limit (thickness)	mm (in)	2 (0.079)

### Rear service brake

Type	Drum (Leading-trailing)	
Wheel cylinder inner diameter	mm (in)	22.22 (0.8748)
Allowable maximum clearance between cylinder wall and piston	mm (in)	0.15 (0.0059)
Wheel cylinder sliding resistance	kg (lb)	2 to 7 (4.4 to 15.4)
Repair limit of drum diameter	mm (in)	230.0 (9.055)
Lining (width x thickness x length)	mm (in)	40 x 4.5 x 219.5 (1.575 x 0.1772 x 8.642)
Lining wear limit (thickness)	mm (in)	1.5 (0.059)

## Brake System

Tightening torque	Unit: kg-m (ft-lb)
Master cylinder installation nut .....	0.8 to 1.1 (5.8 to 8.0)
Master-Vac installation nut .....	0.8 to 1.1 (5.8 to 8.0)
Brake tube connection .....	1.5 to 1.8 (11 to 13)
Brake hose connection .....	1.7 to 2.0 (12 to 14)
Fulcrum pin of brake pedal .....	3.5 to 4.0 (25 to 29)
Connector mounting bolt	
6 mm (0.236 in) dia. bolt .....	0.5 to 0.7 (3.6 to 5.1)
8 mm (0.315 in) dia. bolt .....	0.8 to 1.1 (5.8 to 8.0)
Caliper fixing bolt .....	7.3 to 9.9 (53 to 72)
Rotor fixing bolt .....	3.9 to 5.3 (28 to 38)
Rear brake disc to bearing housing .....	2.7 to 3.7 (20 to 27)
Rear wheel cylinder sliding resistance   kg (lb) .....	2 to 7 (4 to 15)
Anchor block fixing bolt .....	1.4 to 1.8 (10 to 13)

## TROUBLE DIAGNOSES AND CORRECTIONS

Condition	Possible causes	Corrective action
Locked brake pedal	Swollen master cylinder seals due to poor fluid quality or contamination by kerosene, gasoline or mineral oil.	Flush the system, replace all rubber parts, refill with new fluid and air bleed the lines.
	Pistons or valve carrier locked by deposits of fluid, foreign matter, etc.	Clean and bleed the system.
	Seized master cylinder piston due to infiltrations of water through rear end due to faulty boot or seals.	Service the master cylinder, replace the piston and the boot and/or seals, to prevent water infiltration.
	Seized pedal shaft.	Smooth bushings, or if other sliding parts are damaged to a remarkable extent, replace them and lubricate.
	Clogged transfer port.	Disassemble and clean master cylinder.
	No compensation takes place.	Replace faulty spring.
	Weak return spring.	

## Brake System

Condition	Probable cause	Corrective action
Spongy pedal	<p>Air in brake system because of imperfect bleeding.</p> <p>Swollen hose due to deterioration.</p> <p>Hose swells under fluid pressure due to poor hose quality.</p> <p>Use of a poor quality brake fluid (boiling point of which is too low).</p> <p>Clogged reservoir filler cap vent hole. This promotes a vacuum in master cylinder that sucks air through rear seal.</p>	<p>Bleed thoroughly.</p> <p>Replace the hose and bleed the system.</p> <p>Fit new hoses and bleed the system.</p> <p>Replace the fluid with the specified brake fluid and bleed the system.</p> <p>Clean reservoir filler cap and bleed the system.</p>
Pedal yields under slight pressure	<p>Deteriorated check valve.</p> <p>Fluid leaks through connection.</p> <p>Fluid leaks at wheel cylinders.</p> <p>Fluid leaks through hoses.</p> <p>Low fluid level in reservoir.</p>	<p>Fit a new check valve, make sure that there are no burrs, roughness or blow holes in master cylinder, and bleed the system.</p> <p>Tighten connections, and if necessary, replace faulty parts. Bleed the system.</p> <p>Replace the seals and packings being damaged. Wipe and clean brake shoe linings.</p> <p>Replace the damaged hose, and bleed the system.</p> <p>Add specified fluid up to correct level.</p>
Poor pedal reserve	<p>Master cylinder relief port clogged with foreign matter.</p> <p>System has not been bled.</p> <p>Excessive clearance between shoes and drum.</p>	<p>Clean and bleed the system.</p> <p>Bleed the system.</p> <p>Adjust auto-adjuster operation.</p>
Excessive pedal reserve	<p>Fluid level in reservoir is too low.</p> <p>Deteriorated rubber seals in master cylinder or in wheel cylinders.</p> <p>Excessively swollen hoses due to poor hose quality.</p> <p>Thermal expansion of drums due to excessive overheating.</p>	<p>Top up with specified brake fluid, bleed the system, if required.</p> <p>Replace seals and bleed the system.</p> <p>Replace by designated hoses and bleed the system.</p> <p>Allow drums to cool off. Check brake shoe linings and drums. Replace damaged parts.</p>

## Brake System

Condition	Probable cause	Corrective action
Brake locked after pedal return	<p>Worn or broken return spring.</p> <p>Improper brake shoe return.</p> <p>Clogged master cylinder relief port.</p> <p>Swollen or stuck rubber seals due to contamination by kerosene, mineral oil, gasoline, etc.</p>	<p>Replace faulty springs.</p> <p>Grease brake shoe and wheel cylinder sliding surface.</p> <p>Clean and bleed the system.</p> <p>Flush the system, replace all rubber parts, refill with new brake fluid and bleed the system.</p>
Unbalanced brakes	<p>Fluid leakage at one wheel cylinder only.</p> <p>Rusted or corroded edges of a wheel cylinder.</p> <p>Seized piston in wheel cylinder or caliper assembly.</p> <p>Hose obstructed due to swollen or clogged inner lining.</p> <p>Obstructed flow in metal pipe due to crushing or clogging (if the brakes on one axle are excluded, weak braking may result).</p> <p>Faulty seals at one half caliper.</p>	<p>Wipe, clean or replace the brake shoe linings or lining pads, service the wheel cylinder and bleed the system.</p> <p>Eliminate rust and replace the boots.</p> <p>Service the wheel cylinder, replace the rear wheel cylinder piston or caliper assembly and bleed the system.</p> <p>Replace or clean the hose and bleed the system.</p> <p>Replace or clean the pipe and bleed the system.</p> <p>Take down and strip the half caliper, replace seals and dust covers.</p>
Brake linings dragging all the time on drums or brake discs	<p>Insufficient shoe-to-drum clearance.</p> <p>Weak shoe return springs.</p> <p>Brake pedal has no free travel.</p> <p>Seized master cylinder piston.</p> <p>Master cylinder flooded due to clogged relief port.</p> <p>Brake disc run-out.</p>	<p>Adjust clearance.</p> <p>Replace the springs.</p> <p>Set the push rod length as prescribed.</p> <p>Service the master cylinder, replace the piston and bleed the system.</p> <p>Service the master cylinder, replace the check valve if deteriorated, clean the relief port and bleed the system.</p> <p>Check brake disc for run-out, and replace Faulty parts, if necessary.</p>

## Brake System

Condition	Probable cause	Corrective action
<p>Weak brakes</p>	<p>Fluid leakage from wheel cylinders.</p> <p>Fluid leakage from caliper cylinders.</p> <p>--- Master-Vac ---</p> <p>This problem mainly results from improper function of Master-Vac. Please check as follows:</p> <p>Improper master vac function due to poor vacuum.</p> <p>Required vacuum is not maintained.</p> <p>Weak pressure on shoes due to use of too thick fluid.</p> <p>Dust on drums or linings soiled with oil.</p> <p>Weak shoe return springs.</p> <p>Drum out of round.</p>	<p>Wipe and clean the brake shoe linings, service the wheel cylinder replacing damaged parts, and bleed the system.</p> <p>Take down and strip the calipers; replace all rubber seals and clean lining pads.</p> <p>Check the pipe or hose connections, and fasten if necessary. Or replace a faulty vacuum hose.</p> <p>Wipe, clean or replace the check valve and check the grommet for loose fit, re-fit or replace it. Replace seal or retighten plate and seal assembly-to-front shell bolts.</p> <p>Clean or replace poppet rubber. Replace diaphragm and diaphragm plate.</p> <p>Flush the system and refill with specified fluid. Bleed the system.</p> <p>Remove and clean drums thoroughly.</p> <p>Check springs and replace as required.</p> <p>Correct drums by means of a lathe.</p>